



Pinnacle PP 1335 Z

Pinnacle Polymers - Polypropylene Homopolymer

Tuesday, November 5, 2019

General Information

Product Description

35 MELT FLOW HOMOPOLYMER POLYPROPYLENE WITH NUCLEATION AND ANTISTAT FOR THIN WALL INJECTION MOLDING

Pinnacle Polymers Polypropylene 1335 Z is made via UNIPOL™ PP technology, which utilizes gas-phase fluidized bed reactors with a high activity catalyst system to ensure uniform physical properties and lot-to-lot consistency.

This product is intended for thin-wall injection molded applications including closures, food containers and miscellaneous consumer products applications that require high stiffness.

The 1335 Z product provides:

- Superior color and processing stability
- Low odor and taste
- Excellent flow characteristics
- High stiffness and fast set-up behavior
- UL Listed

Pinnacle's polypropylene, as marketed by Pinnacle Polymers, in natural, uncolored pellet form complies with appropriate requirements of CFR Title 21, Part 177, Subpart B, Section 177.1520 (c) 1.1a entitled "Olefin Polymers" of the Food Additives Amendment of 1958 to the United States Food, Drug and Cosmetic Act of 1938.

General

Material Status	• Commercial: Active		
Availability	• Europe	• North America	
Additive	• Antistatic	• Nucleating Agent	
Features	• Antistatic	• Good Processing Stability	• Low to No Taste • Nucleated
	• Food Contact Acceptable	• High Stiffness	
	• Good Color Stability	• Homopolymer	
	• Good Flow	• Low Odor	
Uses	• Closures	• Food Containers	
	• Consumer Applications	• Thin-walled Parts	
Agency Ratings	• FDA 21 CFR 177.1520(c) 1.1a	• UL Unspecified Rating	
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (230°C/2.16 kg)	35	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.013	in/in	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ² (Yield, 0.126 in, Injection Molded)	5700	psi	ASTM D638
Tensile Elongation ² (Yield, 0.126 in, Injection Molded)	8.0	%	ASTM D638
Flexural Modulus - 1% Secant ³ (0.126 in, Injection Molded)	250000	psi	ASTM D790A
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact ⁴ (73°F, 0.126 in, Injection Molded)	0.60	ft-lb/in	ASTM D256

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Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (Area) ⁴ 73°F, 0.126 in, Injection Molded	1.48	ft·lb/in ²	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	261	°F	ASTM D648

Notes

¹ Typical properties: these are not to be construed as specifications.

² Type I, 2.0 in/min

³ Type I, 0.050 in/min

⁴ Type I